

**PARTS NEEDED**

Part #	Description	Qty
790483	Gasket, exterior ("U" shaped)	1/window
790484	Gasket, interior	1/window
790485	Gasket, transverse	2/window
790486	Emergency exit Kit (two SS screws + 1 shim)	1/window

**DESCRIPTION**

Awning window gaskets may leak and must therefore be replaced.

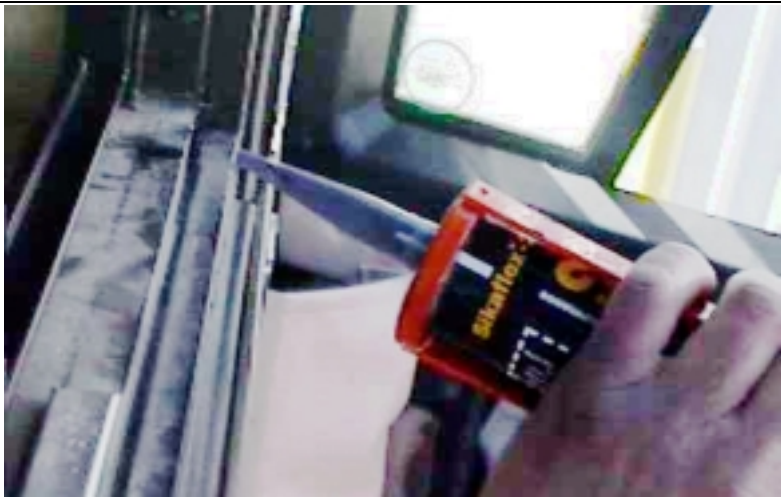
**INSTRUCTIONS**

<ul style="list-style-type: none"> <li>• Open the awning window into emergency exit position by pulling the unlock lever so as to align both red lines on the base of the lever;</li> <li>• Either hold the window open to perform the retrofit or, if you rather have more room, remove the window by following the next steps:             <ol style="list-style-type: none"> <li>1. Remove the screw holding the window opening slide to the coach;</li> <li>2. With the help of another person, open the window to 90° (horizontal position);</li> <li>3. push in slightly towards the interior of the coach;</li> <li>4. The window is now detached and can now be removed.</li> </ol> </li> <li>• Installation is the reverse of removal.</li> </ul>	
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- Peel off the gasket around the window opening. There are two rows of gaskets around the opening;
- Clean out the gasket channels;



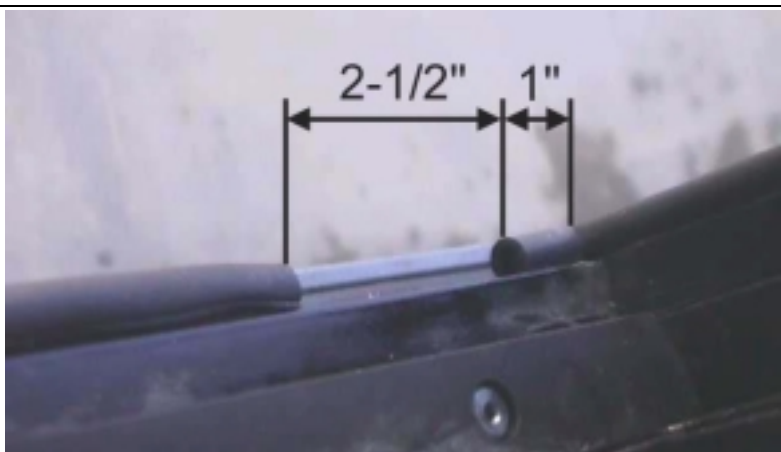
- Apply a bead of Sika 255 or equivalent in the four corners of the gasket channels (eight corners in all). Be careful not to put too much or it will seep out of the channel;


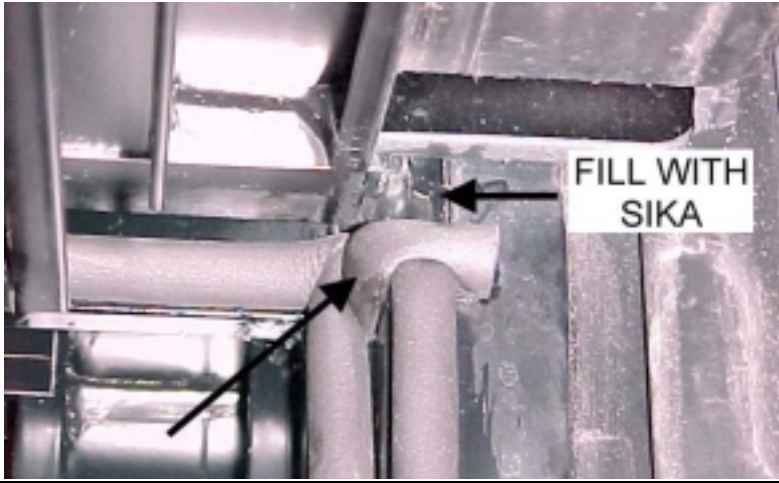
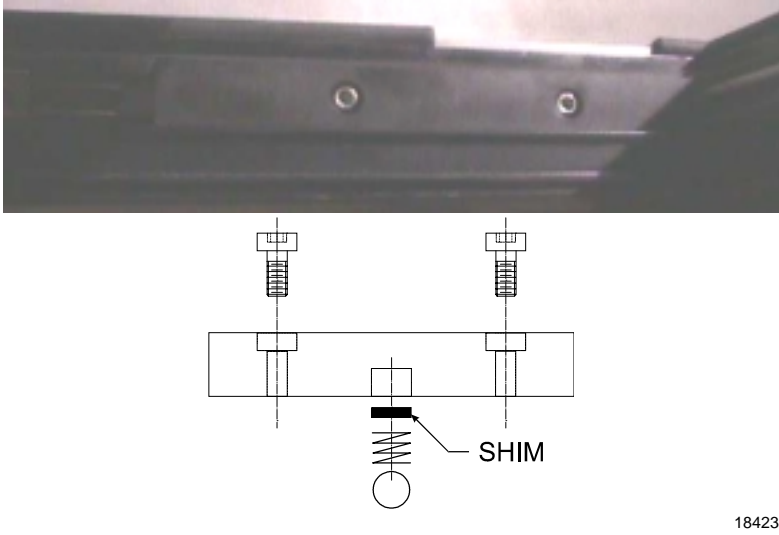
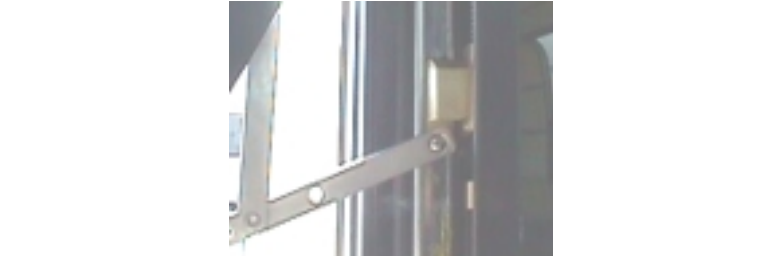


- Using a paintbrush, apply a Teflon-based lubricant (Liquid Wrench for example) to the gaskets. This will ease installation;
- Caution:** Do not use silicone-based lubricants.
- The channels in early windows are not mitered. In such cases, cut out enough weather strip in these locations fit correctly;



- Apply the gaskets in both channels. Start with the corners. The outer gasket is shaped as a "U" (no upper portion). Cut out two 2-1/2" drain holes located 1" away from the bottom corners, as shown;
- Note:** To ease insertion into the channel, stretch the gasket while inserting into the channel.



<ul style="list-style-type: none"> <li>• Use a roller (such as used for repairing bug screens) to complete installation;</li> </ul>	
<ul style="list-style-type: none"> <li>• Install a transverse gasket (as shown) on the upper portion of the exterior seal, on each side of the window;</li> <li>• Fill the upper portion with Sika 255 or equivalent, as shown;</li> </ul>	
<ul style="list-style-type: none"> <li>• Remove the emergency exit unlock mechanism, be careful not to loose the spring and ball. Discard the fastening screws;</li> <li>• Add a shim (included in the bag with the two stainless steel machine screws) over the spring to tighten the spring ;</li> <li>• Install the mechanism using the stainless steel machine screws provided;</li> </ul>	 <p style="text-align: right;">18423</p>
<ul style="list-style-type: none"> <li>• Reinstall the window;</li> <li>• Screw in the slide and pull in the bottom portion until it clicks in place;</li> <li>• Make sure the gold-colored plate inserts into the slotted plate in the slide or else the window will not open.</li> </ul>	

**END OF PROCEDURE**